



THE NEW YORK BLOWER COMPANY
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GUIDE SPEC
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SPECIFYING JUNIOR FANS

GENERAL

The fans shall be size _____ single-width single-inlet as designed and manufactured by The New York Blower Company. Fan wheels shall be forward curved in all sizes. Unless otherwise directed, fans shall be in compliance with the layout shown on the drawings.

PERFORMANCE

Fan ratings shall be based on tests made in accordance with AMCA Standard 210 and licensed to bear the AMCA Certified Ratings Seal for Air Performance. Fans not licensed to bear the AMCA Seal for performance shall be tested, at supplier's expense, in an accredited AMCA laboratory. (Option: Only AMCA certified fans will be accepted.) Fan brake horsepower shall be equal to or less than _____ BHP at _____ inches static pressure and _____ CFM at _____ density.

CONSTRUCTION

Fan housings are to be heavy gauge, continuously welded steel or cast aluminum construction. Housings with lock seams or partially welded construction are not acceptable. Housing inlet cones when used, shall be aerodynamically designed and spun providing a minimum separation of air flow. Wheel diameters and outlet areas shall be in accordance with the standard dimensions adopted by AMCA for centrifugal fans. Designs not in accordance with AMCA Standard 99-2401 are not acceptable.

BEARINGS

Bearings are to be heavy duty, grease lubricated, precision anti-friction ball, self-aligning, pillow block design. Bearings shall be designed for a minimum L-10 life of 20,000 hours (100,000 hour L-50 life) when rated at the fan's maximum cataloged operating speed.

SHAFT

Shafts are to be ASTM A-108 steel, grade 1040/1045, precision turned, ground and polished. Grade 1018 steel is not acceptable. The shaft's first critical speed shall be at least 140% of the fan's maximum operating speed. The drive end of the fan shaft shall be counter-sunk for tachometer readings.

PAINT

All fan surfaces are to be thoroughly prepared prior to painting using a combination of washing and hand and power tool cleaning as required. After cleaning, all mild steel surfaces are to be coated with a baked alkyd enamel. Surfaces of bolted components not accessible after assembly shall be coated and baked prior to final assembly. Primer only will not be accepted.

BALANCE AND RUN TEST

All fan wheels shall be dynamically balanced on precision balancers. Prior to shipment, completed fans complete with motors and drives shall receive a final test run at the specified operating speed.

ACCESSORIES

Accessories shall be provided as in the plans and specifications.

Required accessories include:

- AMCAC SRC
- Automatic Outlet Shutter
- Vibration Isolation Rails - Spring (Belt Drive only) - Rubber-In-Shear
- Inlet Guard
- Outlet Guard
- Weather Cover/Belt Guard
- Drain
- Heat Fan Construction (Belt Drive only)
- V-Belt Drive - Variable Speed - Constant Speed

FINAL INSPECTION

All fans shall receive a final inspection by a qualified inspector prior to shipment. Inspection to include: fan description and accessories, balance, welding, dimensions, bearings, duct and base connection points, paint finish and overall workmanship.

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Form 607 GAW